

# Behaviour of impurity elements during the weathering of ilmenite

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## Abstract

X-ray spectromicroscopy has been applied to the characterization of weathered ilmenite sand samples from Australian localities. XANES studies were performed at the *K*-edges of the major elements Fe and Ti and minor impurity elements Mn and Cr. An extended suite of reference samples with crystallite sizes ranging from 1 nm to  $\mu\text{m}$  size were measured to establish if the absorption edge characteristics were influenced by crystal size effects. No changes were detected for oxides of  $\text{Cr}^{3+}$ ,  $\text{Fe}^{3+}$  or  $\text{Ti}^{4+}$ , but the mixed  $\text{Fe}^{2+}/\text{Fe}^{3+}$  oxide,  $\text{Fe}_3\text{O}_4$ , showed an edge shift to higher energies (by 1.5 eV) in a nanocrystalline sample. The XANES study of a composite ilmenite grain with an unweathered primary ilmenite core and a highly weathered rim showed that iron was present as  $\text{Fe}^{2+}$  in the core and  $\text{Fe}^{3+}$  in the rim whereas Mn was present as  $\text{Mn}^{2+}$  in both core and rim. Chromium, which is incorporated into the grains during weathering, is present predominantly as  $\text{Cr}^{3+}$ , although minor ( $\sim 15\%$ )  $\text{Cr}^{6+}$  also occurs in highly weathered grains. The absorption *K*-edges of  $\text{Fe}^{3+}$  and  $\text{Mn}^{2+}$  are shifted markedly (by 2-3 eV) to higher energies in titanate phases relative to the binary oxides  $\text{Fe}_2\text{O}_3$  and  $\text{MnO}$ .