



	<b>Experiment title:</b> Influence of the top metal contact on the high-k oxide layer and the interface to the InAs substrate in MOS structures studied by hard x-ray photoelectron spectroscopy	<b>Experiment number:</b> 25-02 734
<b>Beamline:</b> BM25B	<b>Date of experiment:</b> from: 05 April to: 12 April 2011	<b>Date of report:</b> 01 March 2012
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**Names and affiliations of applicants (\* indicates experimentalists):**

\* Rainer Timm

\* Olof Persson

German R. Castro

\* Edvin Lundgren

Anders Mikkelsen

**Report:**

Metal-Oxide-Semiconductor (MOS) devices are challenged by the ongoing demand for higher speeds and less power consumption. One strategy for improving MOS field-effect-transistors is to use small band-gap III-V semiconductors with high electron mobility, like InAs [1]. A high-k dielectric material is used as substitute for the native oxide to further increase the performance. Thereby the interface between the semiconductor and the high-k layer is crucial for the device performance.

This interface has widely been studied using X-ray photoelectron spectroscopy (XPS) [2-4]. However, such investigations are limited to very thin high-k layers due to the small probing depth of conventional XPS, neglecting the influence of a thicker dielectric layer and the impact of the top gate metal. Only the use of Hard X-ray PhotoEmission Spectroscopy (HAXPES) allows the investigation of realistic MOS stacks.

We have investigated InAs-HfO<sub>2</sub>-W and InAs-HfO<sub>2</sub>-Pd structures with HAXPES at BM25 at the ESRF, using photon energies varied between 11 and 20 keV. HfO<sub>2</sub> layers of either 6 or 12 nm thickness were formed by atomic layer deposition, while the 5 nm thick metal films were evaporated. Film thicknesses were confirmed by X-ray reflectivity measurements, which also indicate rather abrupt interfaces, with a fitted interface roughness of less than 0.5 nm for the InAs-HfO<sub>2</sub> interface and less than 0.2 nm for the HfO<sub>2</sub>-metal interfaces. InAs-HfO<sub>2</sub> samples without any metal on top served as reference.

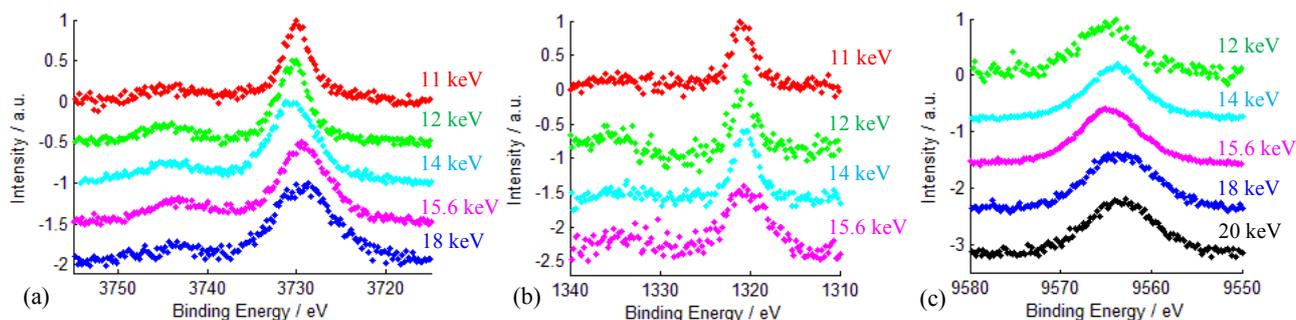


Figure 1: (a) In  $2p$  spectra of a sample with 6 nm  $\text{HfO}_2$  and 5 nm W. (b) As  $2p$  spectra of the same sample. (c) Hf  $2p$  spectra of a sample with 12 nm  $\text{HfO}_2$  and 5 nm W. All spectra are normalized and shifted vertically for better visibility. Note that the instrumental peak broadening increases with increasing beam energy.

The In  $2p$  [Fig. 1 (a)] and As  $2p$  [Fig. 1 (b)] core-level spectra demonstrate the ability of HAXPES to investigate an interface buried more than 15 nm below the surface. The peak shapes show no dependence on the imaging depth except of the varying instrumental broadening, indicating an abrupt interface between the InAs and the  $\text{HfO}_2$ , in agreement with conventional XPS studies [2-4]. From the As  $2p$  peaks any significant amount of interfacial As-oxide can be excluded [Fig. 1 (b)]. The energy-dependent Hf  $2p$  spectra [Fig. 1(c)] reveal a homogeneous depth profile of both the 6 nm (not shown here) and 12 nm thick  $\text{HfO}_2$  layers.

A manuscript discussing these data is currently being prepared and will be submitted soon.

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## References

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